CITADEL

Revision Date: 5/8/2026

Citadel Flooring Multi Component Product Information Sheet

404425 FC 900 HD CUSTOM 100SQFT KIT is a multi component product composed of the following individual chemical components:

406387	INDFLR GEN 100SLD FLRCLD CUSTOM 200FT A
406557	INDFLR GEN 100SLD FLRCLD 200FT B

SDSs for each component follow this cover sheet.

Transportation Information

	Domestic (USDOT)	International (IMDG)	Air (IATA)	TDG (Canada)
UN Number:	3470	3470	3470	3470
Proper Shipping Name:	Paint, Corrosive, Flammable	Paint, Corrosive, Flammable	Paint, Corrosive, Flammable	Paint, Corrosive, Flammable
Hazard Class:	8 (3)	8 (3)	8 (3)	8 (3)
Packing Group:	II	II	II	II
Limited Quantity:	No	No	Cargo Aircraft Only	No

Finished Good Schedule B Harmonized Tariff Code 3907.30.0000

Safety Data Sheet

RUST-OLEUM CORPORATION
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1. Identification

Name on Label: 100 Solids Florclad Custom

Product Name: INDFLR GEN 100SLD FLRCLD CUSTOM 200FT A

Revision Date: 5/7/2026

Product Identifier: 406387

Supercedes Date: 4/23/2026

Recommended Use: Industrial Flooring Coating

Supplier:
Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Rust-Oleum Canada (ROCA)
200 Confederation Parkway
Concord, ON L4K 4T8
Canada
Emergency Phone: 800-387-3625

Manufacturer:
Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Preparer: Regulatory Department

Emergency Telephone: 24 Hour Hotline: 847-367-7700

2. Hazard Identification

Classification

Symbol(s) of Product

Signal Word
Warning

Possible Hazards
17% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS Hazard Statements

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2A	H319	Causes serious eye irritation.

GHS Label Precautionary Statements

P261	Avoid breathing dust, fumes, gas, mists, vapours, or spray.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves, protective clothing, eye protection, and face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321	Specific treatment (see notice on this label).
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice.
P337+P317	If eye irritation persists: Get medical help.
P362+P364	Take off contaminated clothing and wash it before reuse.
P501	Dispose of contents and container in accordance with local, regional and national regulations.

GHS SDS Precautionary Statements

P363	Wash contaminated clothing before reuse.

3. Composition / Information on Ingredients

HAZARDOUS SUBSTANCES

Chemical Name	CAS-No.	Wt.% Range	GHS Symbols	GHS Statements
Epichlorohydrin-Bisphenol A Resin	25068-38-6	60-80	GHS07	H315-317-319
Alkyl Glycidyl Ether	68609-97-2	10-30	GHS07	H315-317
Bisphenol A Epoxy Resin	25085-99-8	1.0-5.0	GHS07	H315-317-319-335
Formaldehyde, Polymer with (Chloromethyl) Oxirane and Phenol	9003-36-5	0.1-1.0	GHS07	H302-315-317
1,6-Hexanediol Diglycidyl Ether	16096-31-4	0.1-1.0	GHS06-GHS07	H301-315-317-319
Pigment Blue 29	57455-37-5	0.1-1.0	Not Available	Not Available

Actual concentrations of ingredients are withheld as trade secret.

4. First Aid Measures

First Aid - Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

First Aid - Skin Contact: Immediately flush skin with plenty of water for at least 15 minutes while removing clothing. Get medical attention immediately. Wash clothing separately before reuse. Wash contaminated clothing and decontaminate footwear before reuse.

First Aid - Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

First Aid - Ingestion: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Do not induce vomiting unless advised by a physician. Call nearest Poison Control Center or Physician immediately.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Aqueous Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

Unusual Fire and Explosion Hazards: Keep containers tightly closed.

Special Fire Fighting Procedures: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred. Containers can rupture and release highly toxic material if exposed to heat. Substance is non-combustible but reacts with many metals to form explosive hydrogen gas.

Special Fire and Explosion Hazard (Combustible Dust): Not a combustible dust.

6. Accidental Release Measures

Steps to Be Taken If Material Is Released or Spilled: Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Avoid runoff into sewers and waterways. Provide ventilation and approach spill from upwind using proper personal protective equipment as indicated in Section 8.

7. Handling and Storage

Handling: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid prolonged or repeated contact with skin. Do not get in eyes, on skin or clothing.

Storage: Store in a dry, well ventilated place. Keep container tightly closed when not in use.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV-TWA	ACGIH TLV-STEL	OSHA PEL-TWA	OSHA PEL-CEILING
Epichlorohydrin-Bisphenol A Resin	25068-38-6	80.0	N.E.	N.E.	N.E.	N.E.
Alkyl Glycidyl Ether	68609-97-2	20.0	N.E.	N.E.	N.E.	N.E.
Bisphenol A Epoxy Resin	25085-99-8	5.0	N.E.	N.E.	N.E.	N.E.
Formaldehyde, Polymer with (Chloromethyl)Oxirane and Phenol	9003-36-5	1.0	N.E.	N.E.	N.E.	N.E.
1,6-Hexanediol Diglycidyl Ether	16096-31-4	1.0	N.E.	N.E.	N.E.	N.E.
Pigment Blue 29	57455-37-5	1.0	N.E.	N.E.	N.E.	N.E.

PERSONAL PROTECTION

Engineering Controls: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

Respiratory Protection: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 (U.S.) and/or SOR/86-304 Part XII 12.13 and CSA Standard Z180.1 (Canada) requirements must be followed whenever workplace conditions warrant a respirator's use.

Skin Protection: Use impervious gloves to prevent skin contact and absorption of this material through the skin.

Eye Protection: Use safety eyewear designed to protect against splash of liquids.

Other Protective Equipment: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

Hygienic Practices: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Physical State	Liquid	**Decomposition Temperature, °C**	N.D.
Color	Multiple Colors	**pH**	N.A.
Odor	Solvent Like	**Kinematic Viscosity**	N.D.
Odor Threshold	Threshold N.E.	**Solubility in Water**	Slight
Freezing Point / Melting Point, °C	N.D.	**Partition Coefficient, n-octanol/water**	N.D.
Boiling Range, °C	200 - 260	**Vapor Pressure**	N.D.
Flammability	Does not Support Combustion	**Evaporation Rate**	Slower than Ether
Lower Explosion Limit, vol%	N.A.	**Specific Gravity**	1.111
Upper Explosion Limit, vol%	N.A.	**Vapor Density**	Heavier than Air
Flash Point, °C	94	**Particle Characteristics**	N.A.
Auto-Ignition Temperature, °C	N.D.		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid contact with metals. Avoid excess heat.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalies. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces.

Hazardous Decomposition: When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

11. Toxicological Information

Effects of Overexposure - Eye Contact: Can cause severe eye irritation. Causes eye burns. Causes eye and skin irritation which may lead to dermatitis with repeated exposures. Irritating, and may injure eye tissue if not removed promptly. High vapor concentrations can irritate eyes, nose and respiratory passages.

Effects of Overexposure - Skin Contact: Prolonged or repeated skin contact may cause irritation. Substance is corrosive. Causes severe skin burns. Causes skin irritation. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Frequent or prolonged contact may irritate the skin and cause a skin rash (dermatitis). Severely irritating; may cause permanent skin damage.

Effects of Overexposure - Inhalation: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs.

Effects of Overexposure - Ingestion: Corrosive and may cause severe and permanent damage to mouth, throat and stomach. Harmful if swallowed.

Effects of Overexposure - Chronic Hazards: Prolonged or repeated skin contact may cause dermatitis.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
25068-38-6	Epichlorohydrin-Bisphenol A Resin	11400 mg/kg Rat	>5000	25 g/L
68609-97-2	Alkyl Glycidyl Ether	17100 mg/kg Rat	>4000 mg/kg Rabbit	N.E.
25085-99-8	Bisphenol A Epoxy Resin	>5000	>20000	>20
9003-36-5	Formaldehyde, Polymer with (Chloromethyl) Oxirane and Phenol	2000 mg/kg Rat	N.E.	N.E.
16096-31-4	1,6-Hexanediol Diglycidyl Ether	300 - 2000 mg/kg Rat	N.E.	N.E.

N.E. - Not Established

12. Ecological Information

Ecological Information: No ecotoxicity data was found for this product.

13. Disposal Considerations

Disposal: Dispose of material in accordance to local, state, and federal regulations and ordinances. RCRA Hazardous Waste: This material, when discarded or disposed of, could be a hazardous waste according to federal regulations (40 CFR 261) due to the characteristic of corrosivity (D002). Check state and local regulations for disposal requirements. Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate.

14. Transport Information

	Domestic (USDOT)	International (IMDG)	Air (IATA)	TDG (Canada)
UN Number:	N.A.	3082	3082	N.A.
Proper Shipping Name:	Not Regulated	Environmentally Hazardous Substance, Liquid, n.o.s (Epoxy Resin)	Environmentally Hazardous Substance, Liquid, n.o.s (Epoxy Resin)	Not Regulated
Hazard Class:	N.A.	9	9	N.A.
Packing Group:	N.A.	III	III	N.A.
Limited Quantity:	No	No	No	No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

Chemical Name	CAS-No.
Pigment Green 7	1328-53-6
Pigment Blue 15	147-14-8
Copper phthalocyaninesulfonic acid, dioctadecyldimethylammonium salt	70750-63-9

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

Chemical Name	CAS-No.
1,6-Hexanediol Diglycidyl Ether	16096-31-4

16. Other Information

HMIS RATINGS

Health:	2*	**Flammability:**	1	**Physical Hazard:**	0	**Personal Protection:**	X

NFPA RATINGS

Health:	2	**Flammability:**	1	**Instability:**	0

Volatile Organic Compounds: 3 g/L

SDS REVISION DATE: 5/7/2026

REASON FOR REVISION: Product Composition Changed
Substance and/or Product Properties Changed in Section(s):
02 - Hazard Identification
16 - Other Information

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.

Safety Data Sheet

RUST-OLEUM CORPORATION
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1. Identification

Name on Label: FlorClad Epoxy Heavy Duty Part B

Product Name: INDFLR GEN 100SLD FLRCLD 200FT B

Revision Date: 4/29/2026

Product Identifier: 406557

Supercedes Date: New SDS

Recommended Use: Industrial Flooring Coating

Supplier:
Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Rust-Oleum Canada (ROCA)
200 Confederation Parkway
Concord, ON L4K 4T8
Canada
Emergency Phone: 800-387-3625

Manufacturer:
Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Preparer: Regulatory Department

Emergency Telephone: 24 Hour Hotline: 847-367-7700

2. Hazard Identification

Classification

Symbol(s) of Product

Signal Word
Danger

Possible Hazards
79% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS Hazard Statements

Flammable Liquid, category 3	H226	Flammable liquid and vapour.
Acute Toxicity, Oral and Dermal, category 4	H302+H312	Harmful if swallowed or in contact with skin.
Skin Corrosion, category 1	H314	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Serious Eye Damage, category 1	H318	Causes serious eye damage.
Acute Toxicity, Inhalation, category 2	H330	Fatal if inhaled.
STOT, Single Exposure, category 3, RTI	H335	May cause respiratory irritation.
Carcinogenicity, category 2	H351	Suspected of causing cancer.
Reproductive Toxicity, category 1B	H360	May damage fertility or the unborn child.

STOT, Repeated Exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.

GHS Label Precautionary Statements

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust, fumes, gas, mist, vapours, or spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves, protective clothing, eye protection, and face protection.
P285	In case of inadequate ventilation wear respiratory protection.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P301+P330+P331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice.
P320	Specific treatment is urgent (see notice on this label).
P321	Specific treatment (see notice on this label).
P333+P313	If skin irritation or rash occurs: Get medical advice.
P361+P364	Take off immediately all contaminated clothing and wash it before reuse.
P370+P378	In case of fire: Extinguish using suitable extinguishing media.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents and container in accordance with local, regional and national regulations.

GHS SDS Precautionary Statements

P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating, lighting, or pouring equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P270	Do not eat, drink or smoke when using this product.
P363	Wash contaminated clothing before reuse.

3. Composition / Information on Ingredients

HAZARDOUS SUBSTANCES

Chemical Name	CAS-No.	Wt.% Range	GHS Symbols	GHS Statements
Diethylenetriamine	111-40-0	15-40	GHS05-GHS06-GHS07	H302-311-314-317-318
4,4'-(1-Methylethylidene) Bisphenol	80-05-7	15-40	GHS05-GHS07-GHS08	H317-318-335-360
Proprietary Aliphatic Amine	PROPRIETARY	10-30	GHS05-GHS06-GHS07-GHS08	H314-317-330-335-361
Xylenes (o-, m-, p- Isomers)	1330-20-7	3.0-7.0	GHS02-GHS07	H226-315-332
Pine oil	8002-09-3	1.0-5.0	GHS06-GHS07-GHS08	H304-311+H331-315-317

Ethylbenzene	100-41-4	0.5-1.5	GHS02-GHS07-GHS08	H225-304-332-351-373

Actual concentrations of ingredients are withheld as trade secret.

4. First Aid Measures

First Aid - Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

First Aid - Skin Contact: Immediately flush skin with plenty of water for at least 15 minutes while removing clothing. Get medical attention immediately. Wash clothing separately before reuse. Wash contaminated clothing and decontaminate footwear before reuse.

First Aid - Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. Rescuers should put on appropriate protective gear. Remove from area of exposure. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Keep victim warm. Get immediate medical attention. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

First Aid - Ingestion: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Get immediate medical attention. Do not induce vomiting unless advised by a physician. Call nearest Poison Control Center or Physician immediately. If swallowed, get medical attention.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Aqueous Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

Unusual Fire and Explosion Hazards: Closed containers may explode when exposed to extreme heat due to buildup of steam. Vapors can travel to a source of ignition and flash back. Keep containers tightly closed. Combustible liquid and vapor.

Special Fire Fighting Procedures: Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Water may be used to cool closed containers to prevent buildup of steam. Full protective equipment including self-contained breathing apparatus should be used. If water is used, fog nozzles are preferred. Evacuate area and fight fire from a safe distance. Containers can rupture and release highly toxic material if exposed to heat. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

Special Fire and Explosion Hazard (Combustible Dust): Not a combustible dust.

6. Accidental Release Measures

Steps to Be Taken If Material Is Released or Spilled: Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Eliminate all ignition sources; use explosion-proof equipment. Place material in a container and dispose of according to local, provincial, state and federal regulations. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Avoid runoff into sewers and waterways. Provide ventilation and approach spill from upwind using proper personal protective equipment as indicated in Section 8.

7. Handling and Storage

Handling: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Ground and bond containers when transferring material from one vessel to another. Vapor can be ignited by static discharge. Avoid breathing fumes, vapors, or mist. Avoid prolonged or repeated contact with skin. Do not get in eyes, on skin or clothing. Do not swallow.

Storage: Keep away from heat, sparks, flame and sources of ignition. Avoid excess heat. Store in a dry, well ventilated place. Keep container tightly closed when not in use.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV-TWA	ACGIH TLV-STEL	OSHA PEL-TWA	OSHA PEL-CEILING

Diethylenetriamine	111-40-0	40.0	1 ppm	N.E.	N.E.	N.E.
4,4'-(1-Methylethylidene) Bisphenol	80-05-7	35.0	N.E.	N.E.	N.E.	N.E.
Proprietary Aliphatic Amine	PROPRIETARY	15.0	N.E.	N.E.	N.E.	N.E.
Xylenes (o-, m-, p- Isomers)	1330-20-7	10.0	20 ppm	N.E.	100 ppm	N.E.
Pine oil	8002-09-3	5.0	N.E.	N.E.	N.E.	N.E.
Ethylbenzene	100-41-4	5.0	20 ppm	N.E.	100 ppm	N.E.

PERSONAL PROTECTION

Engineering Controls: Provide general dilution of local exhaust ventilation in volume and pattern to keep TLV of hazardous ingredients below acceptable limits. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

Respiratory Protection: Wear a MSHA/NIOSH approved (or equivalent) full-facepiece airline respirator in the positive pressure mode with emergency escape provisions. A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 (U.S.) and/or SOR/86-304 Part XII 12.13 and CSA Standard Z180.1 (Canada) requirements must be followed whenever workplace conditions warrant a respirator's use.

Skin Protection: Use impervious gloves to prevent skin contact and absorption of this material through the skin.

Eye Protection: Use safety eyewear designed to protect against splash of liquids.

Other Protective Equipment: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

Hygienic Practices: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Physical State	Liquid	**Decomposition Temperature, °C**	N.D.
Color	Not Applicable	**pH**	N.A.
Odor	Solvent Like	**Kinematic Viscosity**	N.D.
Odor Threshold	Threshold N.E.	**Solubility in Water**	Slight
Freezing Point / Melting Point, °C	N.D.	**Partition Coefficient, n-octanol/water**	N.D.
Boiling Range, °C	135 - 201	**Vapor Pressure**	N.D.
Flammability	Supports Combustion	**Evaporation Rate**	Slower than Ether
Lower Explosion Limit, vol%	0.9	**Specific Gravity**	1.032
Upper Explosion Limit, vol%	6.8	**Vapor Density**	Heavier than Air
Flash Point, °C	44		
Auto-Ignition Temperature, °C	N.D.	**Particle Characteristics**	N.A.

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid temperatures above 120°F (49°C). Avoid all possible sources of ignition. Avoid contact with metals. Avoid excess heat.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalies. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces.

Hazardous Decomposition: When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

11. Toxicological Information

Effects of Overexposure - Eye Contact: Causes eye burns. Irritating, and may injure eye tissue if not removed promptly. High vapor

concentrations can irritate eyes, nose and respiratory passages.

Effects of Overexposure - Skin Contact: Prolonged or repeated skin contact may cause irritation. Substance is corrosive. Causes severe skin burns. Causes skin irritation. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Frequent or prolonged contact may irritate the skin and cause a skin rash (dermatitis). Severely irritating; may cause permanent skin damage.

Effects of Overexposure - Inhalation: Harmful if inhaled. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs.

Effects of Overexposure - Ingestion: Highly toxic. Corrosive and may cause severe and permanent damage to mouth, throat and stomach. Harmful if swallowed. Aspiration hazard if swallowed; can enter lungs and cause damage.

Effects of Overexposure - Chronic Hazards: High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. IARC lists Ethylbenzene as a possible human carcinogen (group 2B). Prolonged or repeated skin contact may cause dermatitis. May cause genetic defects. May damage fertility or the unborn child.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
111-40-0	Diethylenetriamine	1080 mg/kg Rat	672 mg/kg Rabbit	70 mg/L Rat
80-05-7	4,4'-(1-Methylethylidene) Bisphenol	3300 mg/kg Rat	3000 mg/kg Rabbit	2100 mg/L
PROPRIETARY	Proprietary Aliphatic Amine	N.E.	N.E.	1
1330-20-7	Xylenes (o-, m-, p- Isomers)	3500 mg/kg Rat	>4350 mg/kg Rabbit	29.08 mg/L Rat
8002-09-3	Pine oil	3200 mg/kg Rat	400 mg/kg Rabbit	>3.79 mg/L Rat
100-41-4	Ethylbenzene	3500 mg/kg Rat	15400 mg/kg Rabbit	17.4 mg/L Rat

N.E. - Not Established

12. Ecological Information

Ecological Information: Product is a mixture of listed components. No ecotoxicity data was found for this product.

13. Disposal Considerations

Disposal: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not incinerate closed containers. RCRA Hazardous Waste: This material, when discarded or disposed of, could be a hazardous waste according to federal regulations (40 CFR 261) due to the characteristic of corrosivity (D002). Check state and local regulations for disposal requirements. Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate.

14. Transport Information

	Domestic (USDOT)	International (IMDG)	Air (IATA)	TDG (Canada)
UN Number:	3470	3470	3470	3470
Proper Shipping Name:	Paint, Corrosive, Flammable	Paint, Corrosive, Flammable	Paint, Corrosive, Flammable	Paint, Corrosive, Flammable
Hazard Class:	8 (3)	8 (3)	8 (3)	8 (3)
Packing Group:	II	II	II	II
Limited Quantity:	No	No	Cargo Aircraft Only	No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Carcinogenicity, Acute Toxicity (any route of exposure), Reproductive toxicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

Chemical Name	CAS-No.
4,4'-(1-Methylethylidene) Bisphenol	80-05-7
Xylenes (o-, m-, p- Isomers)	1330-20-7
Ethylbenzene	100-41-4

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

16. Other Information

HMIS RATINGS

Health: 2* **Flammability:** 2 **Physical Hazard:** 0 **Personal Protection:** X

NFPA RATINGS

Health: 2 **Flammability:** 2 **Instability:** 0

Volatile Organic Compounds: 130 g/L

SDS REVISION DATE: 4/29/2026

REASON FOR REVISION:

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.